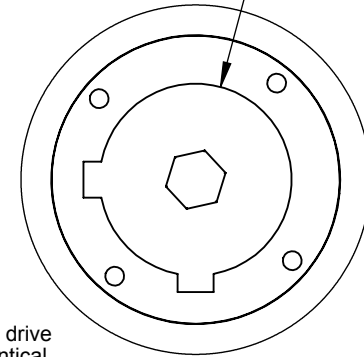


Shaft bore - thru  
 Ø2.000 MAX  
 2x 5/16 Sq keys std at 0 and 90 degrees when stop screws adjusted. Only one required.



DETAIL A  
 SCALE 1 : 2

Mounting and shaft drive dimensions are identical on both faces. To reverse action, turn top side down.

COG is exact center of actuator and remains fixed as actuator is stroked

REV B - WEIGHT NOTE

**PROPRIETARY AND CONFIDENTIAL**  
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DIMENSIONS ARE IN INCHES TOLERANCES except as shown FRACTIONAL: ± ANGULAR: ± 2 PLACE DECIMAL: ± 3 PLACE DECIMAL: ±		NAME DRAWN Rev B Rev C Rev D Rev E	DATE 9/20/10 8/23/11	<b>QTRCO, Inc.</b>
MATERIAL		Dimensions F250SR08		
PROCESS		WEIGHT SHOWN WITH STAINLESS CYLINDERS, WEIGHT WITH AMALGA IS 215 LBS		SIZE <b>A</b>
DO NOT SCALE DRAWING		DWG. NO. F250SR08-DIM-K01B		WGT (Pounds): 231
				SHEET ____ OF ____ 1 of 1 if not shown