



ISO 5211 size F25 Double square female drive
 with flat sides aligned to actuator's vertical and horizontal planes
 Shown in view over rotated
 Across flat = 2.165"
 Corner diameter = 2.870"
 Depth = 3.25"
 Both ends of shaft
 Center hole thru shaft = 2.0"

Mounting pattern both sides.
 Qty 8 M20-2.5 threaded holes x 1" Deep
 Qty 4 on ISO 5211 F16 BCD (6.5")
 Qty 4 on 6.5 x 2.0 Rectangular pattern

Accessory mounting - both sides
 NAMUR #3
 Qty 4 M5-0.8 x 3/8" Dp Thd holes
 on 30mm x 130mm rectangular pattern

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DIMENSIONS ARE IN INCHES
 TOLERANCES except as shown
 FRACTIONAL: ±
 ANGULAR: ±
 2 PLACE DECIMAL: ±
 3 PLACE DECIMAL: ±

MATERIAL

PROCESS

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	EH	4/18/09
Rev B		
Rev C		
Rev D		
Rev E		

QTRCO, Inc.

Dimensional Drawing
 QD and QS12DA

SIZE **A** DWG. NO. QD12DA-DIM-001B

WEIGHT (Pounds): **87**

SHEET ____ OF ____
 1 of 1 if not shown